









Thursday, 2/7/2008 11:36:51 AM
Kim Johnson

Process Sheet

9

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SADDLE KIT
Job Number	: 37280 <i>2</i>		
Estimate Number	: 10532		
Job Number	:	Part Number	: K10003
Issue	: 2/7/2008 S.O. No. :	Drawing Number	: K10003
Rev.	: NC	Project Number	: N/A
Issue	: 2/7/2008 Type : SMALL /MED FAB	Drawing Revision	: C
Job Run	: 36308	Material	:
Job By	:	Due Date	: 2/25/2008
Prepared & Approved By	: <i>JD 080207</i>	Qty:	<i>5</i> / Um: Each
Client	: Est: I 03.01.16 Reformat. Incorporated D205-641-011		
	: KJ/RF		
	: Est: J 06-07-25 As per DSI 9344		
	: JLM		
	: Est: K 06.11.17 Per K10003 Rev C		
	: KJ		
	: Est Rev: L 07.01.12 Document Record for copying bluefile rmv		
	: KJ		

Optional Product

Job #	Machine Or Operation:	Description :
10	DC	DOCUMENT CONTROL
		
Comment: DOCUMENT CONTROL		
Create White labels only per PPP K10003 CHG 005 <i>JD 08/04/04</i>		
20	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1		
Pick Packing Kit		
30	D2570	Bushing
		
Comment: Qty.: 24.0000 Each(s)/Unit Total : 240.0000 Each(s)		
Bushing		
Pick:		
Qty	Part Number	Description Batch
24	D2570	Bushing <i>34640 86K 37920 154K</i>
40	D2571	Saddle, Fwd, Out
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)		
Saddle, Fwd, Out		
Pick:		
Qty	Part Number	Description Batch
1	D2571	Saddle <i>37282 8K</i>
<i>37282 8K</i>		
<i>37282 8K</i>		

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 37280

Part Number: K10003



Seq. #: Machine Or Operation:

Description:

50 D2572

Saddle, Fwd, In



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Saddle, Fwd, In

Pick:

Qty

Part Number

Description

Batch

1

D2572

Saddle

37283 4x

B37565 6x

50 D2573

Saddle, Aft, Out



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Saddle, Aft, Out

Pick:

Qty

Part Number

Description

Batch

1

D2573

Saddle

37284 6x

37854 4x

50 D2574

Saddle, Aft, In



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Saddle, Aft, In

Pick:

Qty

Part Number

Description

Batch

1

D2574

Saddle

37285

50 D27361

Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Lug Assembly

Pick:

Qty

Part Number

Description

Batch

1

D2736-1

Bracket

36330 5x

D27363

Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Lug Assembly

Pick:

Qty

Part Number

Description

Batch

1

D2736-3

Bracket

37154

12/4/03 (10)

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User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 37280

Part Number: K10003

Job Number:



Seq. #:

Machine Or Operation:

Description:

10.0

D2747

Set Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Set Screw

Pick:

Qty	Part Number	Description	Batch
4	D2747	Socket Head Set Screw	36331

11.0

D2876

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Saddle Spacer

Pick:

Qty	Part Number	Description	Batch
2	D2876	Spacer	33573

12.0

D2877

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Saddle Spacer

Pick:

Qty	Part Number	Description	Batch
2	D2877	Spacer	34818

13.0

D2968041

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Tow Ring

Pick:

Qty	Part Number	Description	Batch
1	D2968-041	Tow Ring	36332 1X B31907 4X B33099 5X

14.0

D35331

Set Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Set Screw

Batch: 28093

15.0

AN46A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total: 160.0000 Each(s)

Bolt

Pick: 105810



Process Sheet

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Drawing Name: SADDLE KIT

Job Number: 37280

Part Number: K10003

Job Number:



Seq #: Machine Or Operation: Description :

Qty	Part Number	Description	Batch
16	AN4-6A	Bolt	

150

AN446A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
4	AN4-6A	Bolt	M106277 8X M107063 32X

170

AN451A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
8	AN4-51A	Bolt	M106662

180

AN612A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
8	AN6-12A	Bolt	M106513

190

AN960JD416

Washer



Comment: Qty.: 32.0000 Each(s)/Unit Total : 320.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
32	AN960JD416	Washer	106780

200

AN960JD616

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 80.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
8	AN960JD616	Washer	M106552

User:

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 37280

Part Number: K10003

Job Number:



Seq. #:

Machine Or Operation:

Description:

21.0

AN9704

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Washer

Pick:

Qty

Part Number

Description

Batch

1

AN970-4

Washer

M105442

22.0

MS21042L4

Nut



Comment: Qty.: 29.0000 Each(s)/Unit Total: 290.0000 Each(s)

Nut

Pick:

Qty

Part Number

Description

Batch

29

MS21042L4

Nut (or MS21042-4)

M106835

23.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

24.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Packaging

25.0

QC21

FINAL INSPECTION/W/O RELEASE



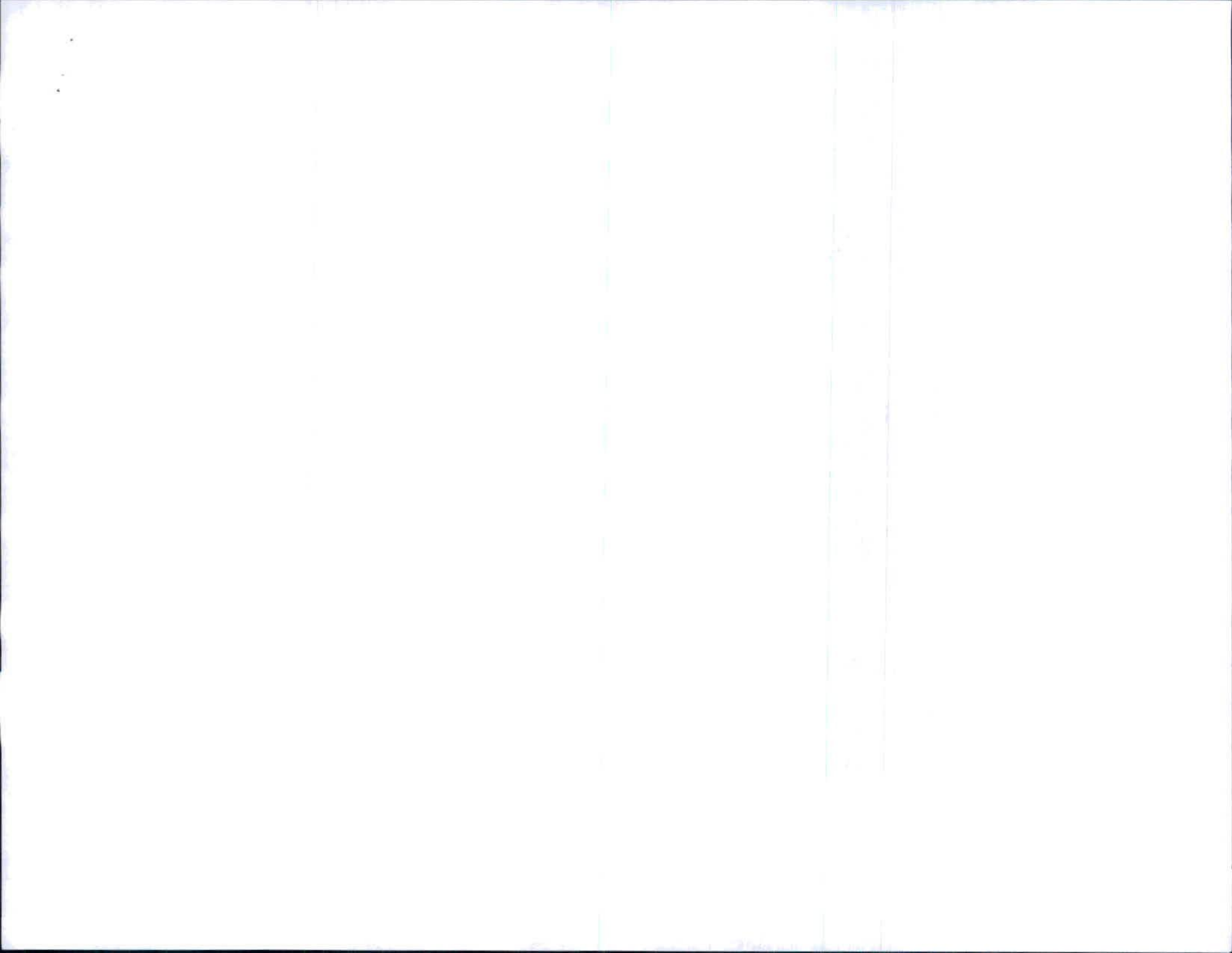
Comment: FINAL INSPECTION/W/O RELEASE

08/04/08

Job Completion



U 08-24-04





DESIGN #	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED #	DRAWING NO. K10003	REV. C SHEET 1 OF 1
DATE 06.11.07		TITLE SADDLE KIT	SCALE NTS
A	00.06.01	NEW ISSUE	
B	00.11.22	ADD D2707-041 OPTION	
C	06.11.07	ADD D3533-1	

RELEASED

06.11.13

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 205/210/212/412	D205-634-011 D205-634-015
BELL 204	D204-635-011

W/O 37280

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10003	D205-634-011 D205-634-015	D204-635-011
D205-641-011	1	1	1
D2570	16	16	16
D2571	1	1	1
D2572	1	1	1
D2573	1	1	1
D2574	1	1	1
D2747	4	4	4
D2876	2	2	2
D2877	2	2	2
D2707-041 (or D2968-041)	1	1	1
D3533-1	2	2	2
AN4-51A	8	8	8
AN4-6A	16	16	16
AN6-12A	8	8	8
AN960JD416	32	32	32
AN960JD616	8	8	8
*AN960JD1016	1	1	1
AN970-4	1	1	1
MS21042-4 (OR L4)	25	25	25

* REQUIRED WITH D2707-041 ONLY

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